




Epeda

HOTEL INDUSTRY

Editorial

EPEDA
BEDDING,
THE BEST
KEPT
SECRET OF
HOTELIERS.

A photograph of a hotel room. In the foreground, a bed with white linens and a textured grey blanket is visible. A grey pillow with a white border is on the left. In the background, a lamp with a white pleated shade is mounted on a wall. To the right, a window with white curtains is partially visible.

History may have forgotten which one, but one thing is certain: the Art of Sleep was born in a hotel.

Because from the very beginning, in 1929, Epéda's know-how was exclusively reserved for professionals. Boarding houses, large establishments, and legendary ocean liners all sought out the incomparable Epéda mattress and only a few initiates—their clients—could experience its benefits.

Then the general public was finally introduced to Epéda comfort, giving everyone the chance to experience the Art of Sleep.

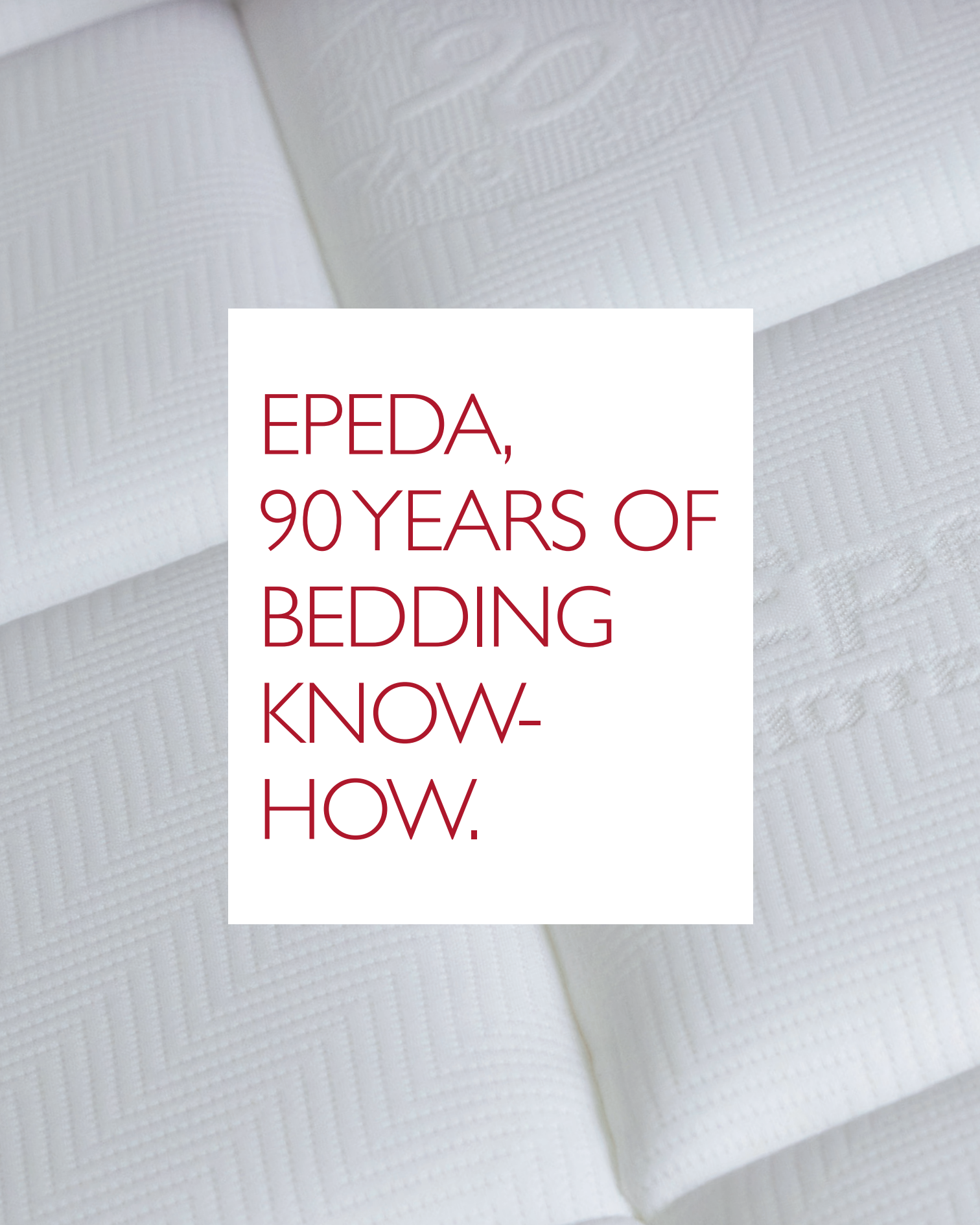
This could have jeopardised our love affair with the hotel industry... but, of course, it did not.

It was an opportunity to discover that there are as many Art of Sleep enthusiasts as there are sleepers. And that, yes, the Art of Sleep is pluralistic in nature and one does not experience it in the same way at home as in a hotel.

If our relationship with the hotel industry remains so strong, it is because we share the same sense of hospitality, refinement, and comfort.

And, if so many establishments place their trust in us, it is because our bedding meets their highest standards on every level.

Finally, if we continue along this path together, it is so that sleepers continue to wake up refreshed each morning.



EPEDA,
90 YEARS OF
BEDDING
KNOW-
HOW.

July 1914. Mr Bertrand Faure sets up his workshop in Levallois-Perret to manufacture seats for the Paris metro and tramway. **In 1929**, mechanics really take off. Eager to improve the comfort of his seats, Mr Faure buys a licence to manufacture spring suspensions, the EPEDA patent. Thanks to this revolutionary system, he improves the well-being of his passengers... and that of his workers who, at siesta time, naturally take to the benches. Watching them, he has an idea: why not use the EPEDA system to make mattresses? No sooner said than done: the very first spring mattress model soon leaves the Faure workshops.

In the early years, only hotels and health establishments had access to them. Paid holidays precipitated the model's success: hotels, boarding houses, and holiday resorts snapped up the "spring mattress that lasts". The maritime industry also placed orders, and Epéda mattresses actively contributed to the prestige of their liners.

Buoyed by its solid reputation, Epéda officially became a brand, and **in 1954** the French were finally able to test out its much-vaunted beds. **In 1967**, multi-spire technology ushered in the era of "the most comfortable mattresses in the world". The success that established the brand: **in 1972**, Epéda was voted number one in French bedding.

Far from contenting itself with its success, Epéda never ceases to reinvent itself and combines technological progress with historical know-how: its multi-active and multi-air technology are both advances towards ever greater comfort.

The brand's recognised expertise and remarkable adaptability have enabled Epéda to extend the Art of Sleep to almost every corner of the world. When Bertrand Faure laid out his tools in the Levallois-Perret workshop more than **90 years ago**, he undoubtedly never imagined how far his tramway seats would take him.

EPEDA:
THE GO-TO
BRAND
FOR NEARLY
4,000 HOTELS



30%* of hotels entrust their nights to Epéda

An iconic French bedding manufacturer, Epéda has a long history with the hotel industry. Through its collections, our brand has been able to put its proven know-how at the service of hoteliers, enabling them to offer their guests made-to-measure comfort. This expectation and perpetual quest for excellence have borne fruit, as today almost one in three hotels has placed its trust in Epéda.

Epéda

A modern hotel room with a bed, a lamp, and a desk. The room features a bed with white linens and a pink pillow, a floor lamp with a gold shade, and a desk with a chair. The walls are light-colored, and there are gold sconces on the wall above the bed. The floor is covered in a patterned carpet.

The biggest names in the hotel industry have been won over

Over the years, our order book has been filled with famous names and establishments in France and across the world.

Le Bristol (Paris), Barrière Hotels (France and abroad), Oetker Collection Hotels (France and abroad), Le Negresco (Nice), Le Chabichou (Courchevel), Hôtel des Neiges (Courchevel), Le Cap Eden Roc (Antibes), Les Sources de Caudalie (Martillac), Le Byblos (Saint-Tropez), La Co(o)niche (Pyla-sur-Mer), Hôtel L'Impérator (Nîmes), Hôtel Castel Clara (Belle-Ile-en-mer), Orient Express, and many more...

Epéda & ACCOR, partners for the best in comfort

Epéda has been working with the ACCOR Hotel Group for over 30 years.

Sofitel MyBed

Our unparalleled Epéda know-how is behind the incomparable Sofitel MyBed bedding.

Epéda x Orient Express

Epéda has joined forces with Orient Express by designing a bed set for its luxurious line of accessories, Steam Dream.

Mama Shelter

The rooms of the unconventional and international Mama Shelter all feature Epéda bedding.

THEY SAID YES TO EPÉDA

These hotel managers and owners in various regions of France have been working with Epéda for many years. Without knowing one another, they share the idea that sleep—and therefore bedding quality—is fundamental to their profession and that increasing guest demands mean that they cannot allow themselves to become complacent.



Franck Louapre
General Manager of
Maison Albar (Paris, 1st
arrondissement)

Franck joined Maison Albar as a manager at the end of 2020. The hotel has 60 guest rooms, each with its own distinctive characteristics. Franck does his utmost to ensure that everything runs smoothly and that everyone feels at home, in the spirit of the hotel, and for this to happen, bedding remains the most important element. Immediate comfort is required for a good night's sleep, and this is the first thing he asks his guests about in the morning. According to Franck, a 5* hotel must offer adjustable beds that please everyone and are neither too firm nor too soft. Like each of the 5* hotels that Franck has worked in, the bedding at Maison Albar is made by Epéda. Multi-active technology and the addition of mattress toppers make it possible to vary comfort as needed. This choice appears to be unanimously approved, by hotel guests and housekeepers alike.



Véronique Goud
Owner of the Hôtel la
Maison des Dunes in
Erdeven (Morbihan)

Véronique Goud and her husband bought the Hôtel des Voyageurs, a very old establishment in Erdeven, in 2021. They have chosen Epéda for their bedding. They followed the recommendation of Logis de France, the hotel having joined their network. Both had heard of the brand's solid reputation and already shared its values of expertise and local manufacturing. In addition to contributing to the aesthetics of the room, the height and thickness of the models are appreciated by the staff and—of course—by the guests. Since many of their guests inquire about the bedding that is giving them their best night's sleep, information is provided on an easel placed on the breakfast tables.



Rony Bou Rached
Director of Operations
for the Emeraude Hotel
Network

For years, Epéda has been equipping Emeraude Hotels with top-of-the-range beds, as well as quality mattresses and box springs with multi-active technology and firm or soft comfort, regardless of hotel category. Guests are won over and express praise both at reception and on the internet. Rony has also been won over both professionally and personally: his entire family have been fans of Epéda for years. He appreciates the bedding first and foremost for its quality, technicality, resistance, and durability, which do not diminish over the years. He also lauds the brand's environmental commitment and the fact that its products are made in France. Likewise, he values the brand's relational and human dimension, which are very important in the hotel industry. Epéda is attentive and makes contact easy. In concrete terms, its reactivity and logistics are always impeccable.



Franck Marie
General Manager of Hôtel
Barrière Le Royal La Baule
(Loire-Atlantique)

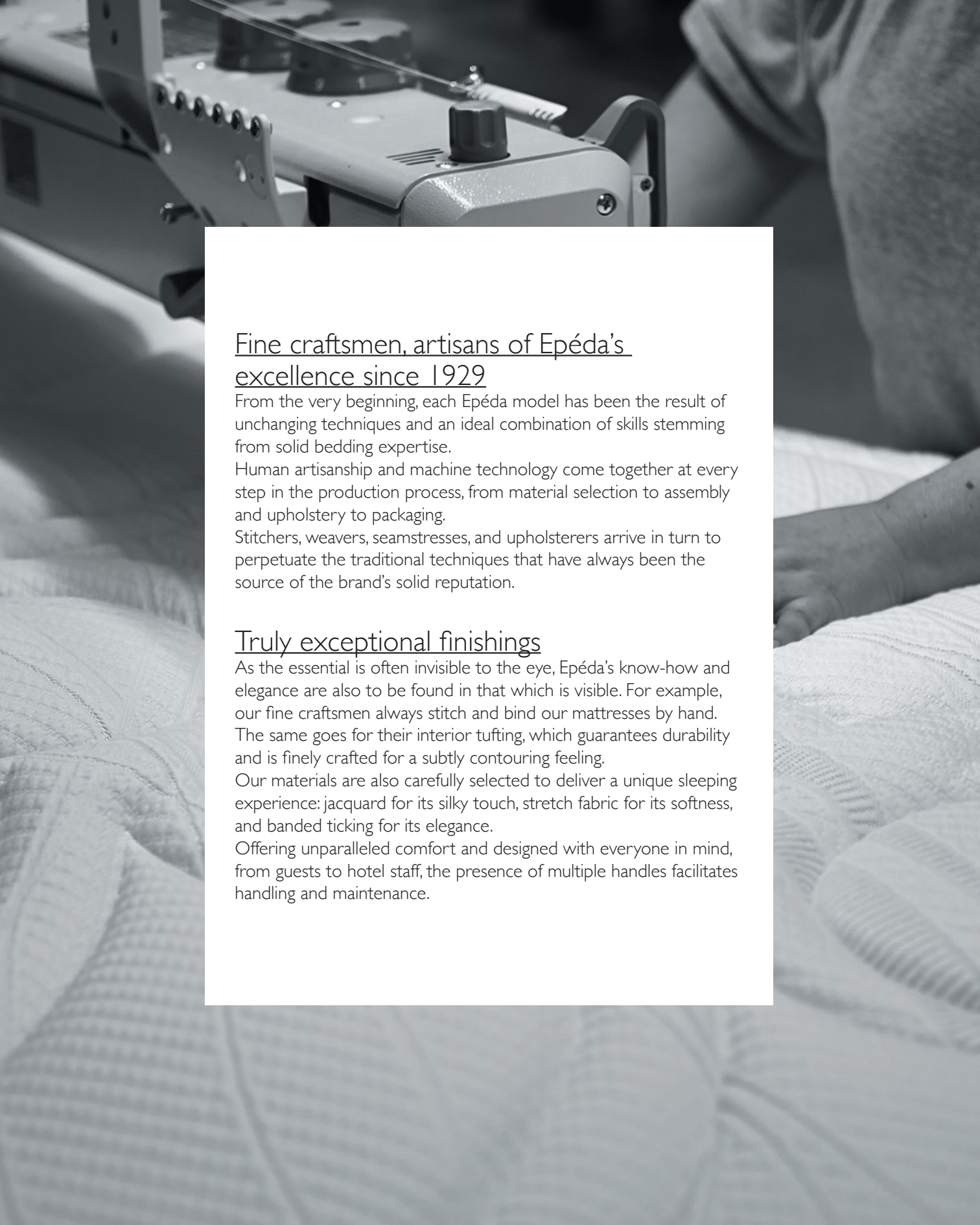
Franck has been working at the Hôtel Royal de La Baule for 6 years, overseeing both the hotel and the new thalassotherapy centre. Whether you stay overnight in La Baule, Courchevel, or St Barth, you should experience the same quality of "Barrière sleep" since the group's hotels are all equipped identically. The Barrière Group has been an Epéda customer for quite some time. The group appreciates the high quality of Epéda products, their French manufacture, and the brand's commitment to sustainable development, a subject that the group also takes very seriously. Guests regularly express their satisfaction. Franck notes that they are becoming more and more expert and demanding. They want what they have at home, only better. This is a reminder that the hotel must constantly surpass itself.



**Audrey and
Christophe Drecq**
Owners of the Relais du Bas
Limousin, Sadroc (Corrèze)

Audrey and Christophe took over the Relais du Bas Limousin in 2018. All of the hotel beds have been Epéda updated and fitted. Audrey and Christophe were pleasantly surprised by the quality/price ratio and by delivery reliability, which is not always the norm in the industry. In addition to Epéda know-how, they appreciate the fact that the brand's mattresses are perfectly adapted to the particularities of hotel life, offering reinforced edges, durability, and longevity. As for their guests, they praise both the comfort and height. Furthermore, they all agree on the quality of the bedding, some even remarking that they sleep better in the hotel than they do at home.

PROVEN
KNOW-
HOW.



Fine craftsmen, artisans of Epéda's excellence since 1929

From the very beginning, each Epéda model has been the result of unchanging techniques and an ideal combination of skills stemming from solid bedding expertise.

Human artisanship and machine technology come together at every step in the production process, from material selection to assembly and upholstery to packaging.

Stitchers, weavers, seamstresses, and upholsterers arrive in turn to perpetuate the traditional techniques that have always been the source of the brand's solid reputation.

Truly exceptional finishings

As the essential is often invisible to the eye, Epéda's know-how and elegance are also to be found in that which is visible. For example, our fine craftsmen always stitch and bind our mattresses by hand. The same goes for their interior tufting, which guarantees durability and is finely crafted for a subtly contouring feeling.

Our materials are also carefully selected to deliver a unique sleeping experience: jacquard for its silky touch, stretch fabric for its softness, and banded ticking for its elegance.

Offering unparalleled comfort and designed with everyone in mind, from guests to hotel staff, the presence of multiple handles facilitates handling and maintenance.

MAKE A
DIFFERENCE
AND
CHOOSE
MADE IN
FRANCE.



Epéda is committed to manufacturing exclusively in France, a requirement that preserves its almost century-old know-how and excellence.

WELL-SOURCED FRENCH MATERIALS.

Our brand is committed to using natural materials. Chosen for their exceptional qualities, their origin is equally important. Indeed, the wool and linen that we have selected are of 100% French origin, and in addition to being local, these products are also more sustainable.

French Linen from Normandy

The oldest textile in the world, linen has incomparable attributes (being hypo-allergenic, anti-bacterial, insulating, thermo-regulating, etc.), which contribute to the quality of our bedding. Gentle on the soil, the crops we use are grown near our factory with zero waste, and their ecological balance is also irreproachable.

French Wool

Naturally plentiful, renewable, and biodegradable, wool is renowned for its resiliency, thermo-insulating properties, and remarkable resistance to humidity.

Its elasticity and ability to fluff up also play an active role in the comfort of Epéda mattresses.

Our hotel bedding, 100% made in Normandy

With its production site in Criquebeuf-sur-Seine (Normandy) and its 200 employees, Epéda has chosen 100% French manufacturing. This preference allows us to perpetuate traditional trades, as well as the high quality of our bedding.

The French Origin Guarantee, the ultimate guarantee of quality and traceability

Epéda is proud to have obtained the French Origin Guarantee label for its Dédicace collection. Issued by an independent association, it confirms two criteria: that most of the real cost per unit is acquired in France and that the product takes on its essential characteristics in France.

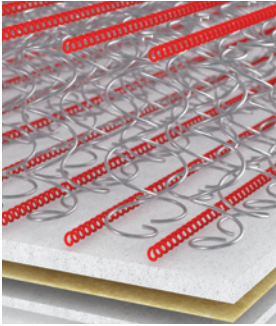
By favouring French manufacturing and sourcing, Epéda is preserving its excellence.



Epéda Technologies:

EXCLUSIVE,
PROVEN,
UNPARALLELED

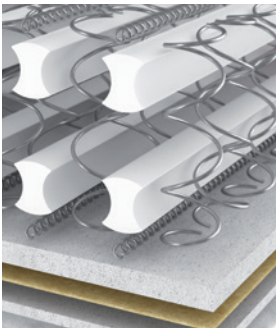
The result of recognised know-how, Epéda's Hotel collections draw their incomparable comfort and longevity from a quartet of unique technologies. And with no less than 32% recycled steel in their suspensions, durability is added to the list of their outstanding qualities.



MULTI-SPIRE

Comfort that stands the test of time

Patented since 1967, Epéda's multi-spire technology continues to prove itself. Renowned for their robustness and non-deformability, the zoned springs also promote good air circulation, giving the mattress a long life. Among its durable qualities is lightness, the very best ally in terms of handling.



MULTI-ACTIVE

Proper support for undisturbed sleep

Patented in 2006, this exclusive hybrid technology combines spring suspension and zoned shock absorption, offering everyone support that is adapted to his or her body shape. By cushioning your movements and adjusting to each change of position, it guarantees ultra-precise support throughout the night. Its robustness makes it extremely durable.



POCKET SPRINGS

Optimal sleeping independence means a perfect night for two

This Epéda technology combines precise support, reinforced independence, and adapted ventilation. By adapting to all morphologies and supporting the body throughout the night, pocket springs limit the impact of movements on your bed partner's sleep, preserving the quality of each person's rest.



MULTI-AIR

A healthful mattress for a serene body

Patented in 2012, the Regen'Air system pocket springs guarantee that your bedding is healthier and more durable thanks to regular ventilation of the mattress (up to 10 times per night). The springs' high adaptability and density—the more springs, the better the comfort—also ensure a great degree of precision and ideal sleeping independence.



HIGH
PERFOR-
MANCE
BED-
DING.

Hotel bedding is more heavily used and more often handled than its consumer counterpart, so it requires special qualities. Thanks to Epéda's expertise, our hotel range has been specially designed to meet our partners' expectations and stand the test of time.

INCREASED COMFORT

The design of our bedding guarantees the same comfort on both sides of the bed, and the incomparable softness of the absolute foam at the heart of our mattresses increases the intensity of well-being.

MORE DURABLE

The regular inversion of our models' sleeping surfaces makes it possible to preserve each surface's support zones for increased durability. Likewise, the combination of our mattresses with efficient and perfectly adapted bed bases also increases their longevity.

FACILITATES DAILY LIFE


In order to facilitate the work of your staff who will handle them regularly, our mattresses for the hotel industry are lighter and equipped with horizontal or vertical handles.

MORE HARD-WEARING

Our bedding is equipped with a reinforced casing (+ 11 cm of foam around the edges of the mattress) which enables it to withstand the repeated wear and tear of sleepers without damage. Its non-deformable springs promote longevity and ventilation, and their optimal layout allows for a good distribution of pressure points: ideal for limiting wear.



THE EPEDA
PROMISE: TO
MAKE BEDS
FOR A MORE
SUSTAINABLE
WORLD.



Refusing to compromise on quality or health, Epéda has been making a responsible ecological transition since 2007, a diligence and determination recognised by numerous certifications. This is an undertaking that benefits both the body and the environment.

A GOOD NIGHT'S SLEEP CERTIFIED BY NUMEROUS LABELS

Quality and well-being certifications

All Epéda ranges are Standard 100 certified by OEKO-TEX®. An absolute guarantee of durability and textile safety, this international label ensures overall textile safety and the health of users thanks to tests carried out by completely independent laboratories.



The GREENFIRST® anti-dust mite treatment used on our mattresses is formulated from an active substance of plant origin (Geraniol). It combines proven effectiveness and complete safety and is the ideal solution to effectively neutralise dust mites and their eggs. It is also Standard 100 certified by OEKO-TEX®.



Anti-dust mite treatment
of plant origin (Geraniol)

Environmental certifications

The wood used in our bed bases comes from sustainably managed forests and is PEFC® certified. PEFC® is an endorsement programme that promotes sustainable forest management in terms of its societal, environmental, and economic aspects.



All Epéda products are also certified NF ENVIRONNEMENT®, the only official French eco-label that checks a product's compliance with relevant standards and its impact on the environment.



STRETCHING THE LIFE CYCLE OF OUR BEDDING

Epéda has taken numerous actions to limit its ecological footprint.

On the factory side, the Criquebeuf site was built in 2016 in compliance with thermal regulations, and significant measures have been taken to recycle production materials.

Thus, 95% of textile waste is recycled, becoming insulating felt for our bed bases; 32% of recycled steel is used for suspensions, and the systematic joining of mattress strips prevents the loss of 329 tonnes of textiles per year.

Our mattresses are also 100% recycled: the cores are recyclable and recycled, and the outer cover is used for energy recovery.

Epéda is also a member of the Éco-mobilier recycling organisation and is raising customer awareness of sorting issues. This virtuous circle has been designed to grow.

Collections

CHOOS-
ING YOUR
EPEDA
BEDDING.

For exceptional nights: the **DÉDICACE** collection.
Refinement that lives up to the expectations of luxury hotel guests.

For demanding nights: the **EXCELLENCE** collection.
Perfection that will impress the business and leisure guests of 4 & 5* hotels.

For high-end nights: the **PRESTIGE** collection.
Comfort adapted to business and relaxation, ideal for guests of 3 & 4* hotels.

For peaceful nights: the **CLASSIC** collection.
Accessible comfort that suits the business and leisure guests of 2 & 3* hotels.

For each and every night: the **ACCESSORIES** collection.
An essential range of pillows, duvets, mattress protectors, and mattress toppers.





Dédicace

The
DÉDICACE
COLLECTION

FOR EXCEPTIONAL NIGHTS.



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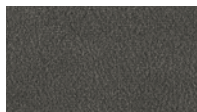
JACQUARD TICKING silky touch



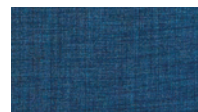
HANDLES easy handling



SLATE GREY VELVET
100% polyester



SMOKY GREY VELVET
100% polyester



DENIM WEAVE
100% polyester



SILVER WEAVE
64% polyester, 36% viscose



BLUE VELVET
100% polyester



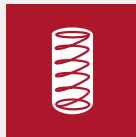
BRONZE WEAVE
64% polyester, 36% viscose

Dédicace Perséides

FEELING Contouring **SOFT** Balanced Firm

SUPPORT Balanced **FIRM** Very Firm

HEIGHT 33 cm



**MULTI-AIR
POCKET SPRINGS**
7 comfort zones (softer shoulder zone,
firmer hip and lumbar zones).



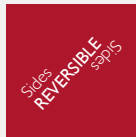
**TUFTED
BY HAND**



NOBLE MATERIALS
650 g/m² cashmere wool (winter side)
650 g/m² natural silk (summer side)



**5-YEAR
WARRANTY
MATTRESS**



REVERSIBLE
2 reversible sides for
guaranteed longevity.



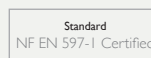
PULSE LATEX
4 cm pulse latex for
progressive comfort.



EPEDA ADVICE

Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



CORRESPONDING BED BASES

CELESTE (2x20 multi-ply slats in size 160x200 cm - height 22 cm)

UNIVERS (690 springs in size 160x200 cm - height 22 cm)



Epeda
HOTEL INDUSTRY



JACQUARD TICKING silky touch



HANDLES easy handling



SLATE GREY VELVET
100% polyester



SMOKY GREY VELVET
100% polyester



DENIM WEAVE
100% polyester



SILVER WEAVE
64% polyester, 36% viscose



BLUE VELVET
100% polyester



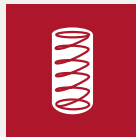
BRONZE WEAVE
64% polyester, 36% viscose

Dédicace Aérolithe

FEELING Contouring Soft **BALANCED** Firm

SUPPORT Balanced **FIRM** Very Firm

HEIGHT 31 cm



MULTI-AIR POCKET SPRINGS

7 comfort zones (softer shoulder zone, firmer hip and lumbar zones).



TUFTED
BY HAND

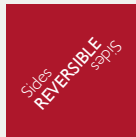


NOBLE MATERIALS

650 g/m² cashmere wool (winter side)
650 g/m² natural silk (summer side)



5-YEAR
WARRANTY
MATTRESS



REVERSIBLE

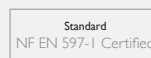
2 reversible sides for
guaranteed longevity.



EPEDA ADVICE

Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



CORRESPONDING BED BASES

CELESTE (2x20 multi-ply slats in size 160x200 cm - height 22 cm)

UNIVERS (690 springs in size 160x200 cm - height 22 cm)





The

EXCELLENCE COLLECTION

FOR HIGH-END NIGHTS.



HOTEL INDUSTRY



JACQUARD TICKING silky touch



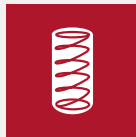
HANDLES easy handling



- ← Jacquard ticking with Epeda logo
59% polyester, 41% wood pulp viscose
- ← Hypoallergenic fibers 300 g/m²
80% recycled polyester, 20% polyester
- ← Absolute foam 36 mm
- ← R'Spire fibers
- ← Pocket springs, 7 comfort zones
- ← Reinforced cover: 11 cm
- ← Stretch band
100% polyester

Excellence 900

FEELING	Contouring SOFT Balanced Firm
SUPPORT	BALANCED Firm Very Firm
HEIGHT	31 cm



POCKET SPRINGS
Perfectly adapted support that limits the impact of movements and guarantees ideal sleeping independence.



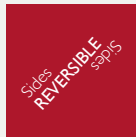
TUFTED BY HAND



R'SPIRE FIBERS
50% cotton, 30% recycled polyester, 15% non-recycled polyester, 5% recycled wool.
HYPOALLERGENIC FIBERS



ABSOLUTE FOAM
Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.



REVERSIBLE
2 reversible sides for guaranteed longevity.



5-YEAR WARRANTY MATTRESS

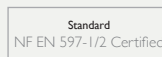


EPEDA ADVICE
Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranacol)



MADE IN FRANCE

CORRESPONDING BED BASES

DÉCO 14 (13 solid slats in size 160x200 cm - height 14 cm)

DÉCO 18 (13 solid slats in size 160x200 cm - height 18 cm)



Epeda
HOTEL INDUSTRY



JACQUARD TICKING silky touch









HANDLES easy handling



- ← Jacquard ticking with Epeda logo
59% polyester, 41% wood pulp viscose
- ← Hypoallergenic fibers 300 g/m²
80% recycled polyester, 20% polyester
- ← Absolute foam 36 mm
- ← R'Spire fibers
- ← Multi-active, 7 comfort zones
- ← Zoned shock absorption
- ← Reinforced cover: 11 cm
- ← Stretch band
100% polyester

Excellence 800

FEELING	Contouring Soft BALANCED Firm
SUPPORT	Balanced FIRM Very Firm
HEIGHT	30.5 cm

 MULTI-ACTIVE Hybrid technology for tailor-made support throughout the night as well as excellent durability.	 TUFTED BY HAND
 R'SPIRE FIBERS 50% cotton, 30% recycled polyester, 15% non-recycled polyester, 5% recycled wool. HYPOALLERGENIC FIBERS	 ABSOLUTE FOAM Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.
 REVERSIBLE 2 reversible sides for guaranteed longevity.	 5-YEAR WARRANTY MATTRESS
 EPEDA ADVICE Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.	

EPEDA'S COMMITMENTS

				
<small>CONFIDENCE IN TEXTILES STANDARD 100 Oeko-Tex www.oeko-tex.com</small>	<small>ASSOCIATION NATIONALE FEDERATION ANCIENNES ARTISANES</small>	<small>Greenpeace CERTIFIED GREEN</small>	<small>Standard NF EN 597-1/2 Certified</small>	
	<small>Anti-dust mite treatment of plant origin (Geranisol)</small>			

CORRESPONDING BED BASES

DÉCO 14 (13 solid slats in size 160x200 cm - height 14 cm)
DÉCO 18 (13 solid slats in size 160x200 cm - height 18 cm)



JACQUARD TICKING silky touch



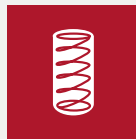
HANDLES easy handling



- ← Jacquard ticking with Epeda logo
59% polyester, 41% wood pulp viscose
- ← Hypoallergenic fibers 300 g/m²
80% recycled polyester, 20% polyester
- ← Absolute foam 36 mm
- ← R'Spire fibers
- ← Multi-spire, 3 comfort zones
- ← Reinforced cover: 11 cm
- ← Stretch band
100% polyester

Excellence 700

FEELING	Contouring Soft BALANCED Firm
SUPPORT	Balanced FIRM Very Firm
HEIGHT	30.5 cm



MULTI-SPIRE

Zoned springs that help make the mattress strong, non-deformable, and lightweight.



ABSOLUTE FOAM

Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.



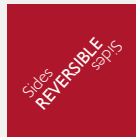
R'SPIRE FIBERS

50% cotton, 30% recycled polyester; 15% non-recycled polyester; 5% recycled wool.

HYPOALLERGENIC FIBERS



5-YEAR WARRANTY MATTRESS



REVERSIBLE

2 reversible sides for guaranteed longevity.



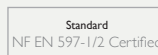
EPEDA ADVICE

Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranone)



MADE IN FRANCE

CORRESPONDING BED BASES

DÉCO 14 (13 solid slats in size 160x200 cm - height 14 cm)

DÉCO 18 (13 solid slats in size 160x200 cm - height 18 cm)





The
**PRESTIGE
COLLECTION**
FOR DEMANDING NIGHTS.



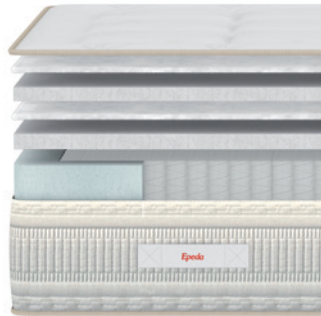
HOTEL INDUSTRY



JACQUARD TICKING silky touch



HANDLES easy handling



- ← Jacquard ticking with Epéda logo
59% polyester, 41% wood pulp viscose
- ← Hypoallergenic fibers 300 g/m²
80% recycled polyester, 20% polyester
- ← Absolute foam 36 mm
- ← R'Spire fibers
- ← Pocket springs
- ← Reinforced cover: 11 cm
- ← Stretch band
74% polyester, 26% polypropylene

Prestige 600

FEELING	Contouring Soft Balanced FIRM
SUPPORT	Balanced Firm VERY FIRM
HEIGHT	29 cm



POCKET SPRINGS

Perfectly adapted support that limits the impact of movements and guarantees ideal sleeping independence.



ABSOLUTE FOAM

Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.



R'SPIRE FIBERS

50% cotton & mix, 30% recycled polyester, 15% non-recycled polyester, 5% recycled wool.

HYPOALLERGENIC FIBERS



5-YEAR WARRANTY MATTRESS



REVERSIBLE

2 reversible sides for guaranteed longevity.



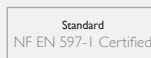
EPEDA ADVICE

Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranone)



MADE IN FRANCE

CORRESPONDING BED BASES

DÉCO 14 (13 solid slats in size 160x200 cm - height 14 cm)

DÉCO 18 (13 solid slats in size 160x200 cm - height 18 cm)



STRETCH TICKING soft and supple



HANDLES easy handling



- ← **Stretch ticking with Epéda logo**
100% polyester
- ← **Hypoallergenic fibers 300 g/m²**
80% recycled polyester, 20% non-recycled polyester
- ← **Absolute foam 36 mm**
- ← **Multi-active, 3 comfort zones**
- ← **Reinforced cover: 11 cm**
- ← **Zoned shock absorption**
- ← **Stretch band**
74% polyester, 26% polypropylene

Prestige 500

FEELING	Contouring Soft BALANCED Firm
SUPPORT	BALANCED Firm Very Firm
HEIGHT	28 cm



MULTI-ACTIVE
Hybrid technology for tailor-made support throughout the night as well as excellent durability.



ABSOLUTE FOAM
Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.



HYPOALLERGENIC FIBERS



5-YEAR WARRANTY MATTRESS



REVERSIBLE
2 reversible sides for guaranteed longevity.

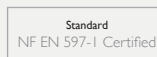


EPEDA ADVICE
Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranone)



MADE IN FRANCE

CORRESPONDING BED BASES

DÉCO 14 (13 solid slats in size 160x200 cm - height 14 cm)

DÉCO 18 (13 solid slats in size 160x200 cm - height 18 cm)

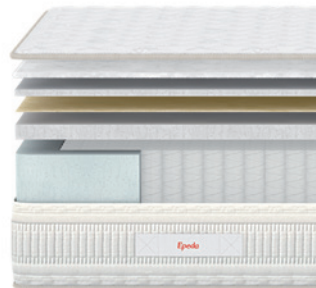
UPON REQUEST, THIS MODEL IS ALSO AVAILABLE IN A VERSION WITH ANTI-BED BUG TREATMENT, CERTIFIED STANDARD 100 BY OEKO-TEX.



EASY to place



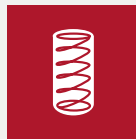
ZIP CLOSURE system



- ← Stretch ticking with Epéda logo
100% polyester
- ← Absolute foam 36 mm
- ← French wool
- ← Pocket springs
- ← Reinforced cover: 11 cm
- ← Stretch band
74% polyester, 26% polypropylene

Prestige 400 TOP ZIP

FEELING	Contouring Soft Balanced FIRM ▲
SUPPORT	Balanced Firm VERY FIRM ▲
HEIGHT	25 cm



POCKET SPRINGS
Perfectly adapted support that limits the impact of movements and guarantees ideal sleeping independence.



ABSOLUTE FOAM
Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.



FRENCH WOOL
Natural and resistant material that guarantees excellent thermal insulation and very good moisture regulation.



5-YEAR WARRANTY MATTRESS



REVERSIBLE
2 reversible sides for guaranteed longevity.

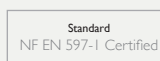


EPEDA ADVICE
Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranacol)



MADE IN FRANCE

CORRESPONDING BED BASES

DÉCO 14 (13 solid slats in size 160x200 cm - height 14 cm)

DÉCO 18 (13 solid slats in size 160x200 cm - height 18 cm)

ALSO AVAILABLE IN A VERSION WITHOUT A TOP-ZIP.





The
**CLASSIC
COLLECTION**
FOR PEACEFUL NIGHTS.



HOTEL INDUSTRY



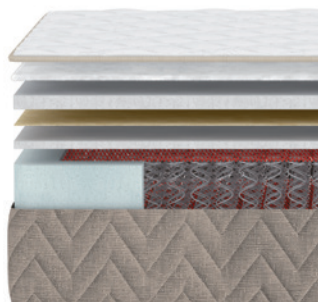
Epeda
HOTEL INDUSTRY



STRETCH TICKING soft and supple



HANDLES easy handling



- ← Stretch ticking with Epéda logo
100% polyester
- ← Hypoallergenic fibers 300 g/m²
80% recycled polyester, 20% polyester
- ← Absolute foam 36 mm
- ← French linen from Normandy
- ← Multi-spire, 3 comfort zones
- ← Reinforced cover: 11 cm
- ← Jacquard band
55% polypropylene, 45% polyester

Classic 300

FEELING	Contouring Soft BALANCED Firm
SUPPORT	BALANCED Firm Very Firm
HEIGHT	25 cm



MULTI-SPIRE

Zoned springs that help make the mattress strong, non-deformable, and lightweight.



ABSOLUTE FOAM

Material known for its unique softness in bedding, as well as its incomparable thermal quality and resistance.



FRENCH LINEN FROM NORMANDY

Both cool and aerated, this ecological plant fiber acts as an air conditioner for the body.

HYPOALLERGENIC FIBERS



5-YEAR WARRANTY MATTRESS



REVERSIBLE

2 reversible sides for guaranteed longevity.



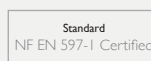
EPEDA ADVICE

Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranacol)



MADE IN FRANCE

CORRESPONDING BED BASES

ESSENTIEL 14 (13 solid slats in size 160x200 cm - height 14 cm)

ESSENTIEL 18 (13 solid slats in size 160x200 cm - height 18 cm)

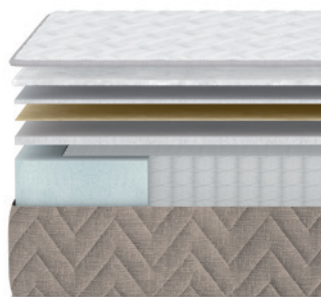
UPON REQUEST, THIS MODEL IS ALSO AVAILABLE IN A VERSION WITH ANTI-BED BUG TREATMENT, CERTIFIED STANDARD 100 BY OEKO-TEX.



STRETCH TICKING soft and supple



HANDLES easy handling



- ← Stretch ticking with Epéda logo
100% polyester
- ← Hypoallergenic fibers 300 g/m²
80% recycled polyester, 20% polyester
- ← French linen from Normandy
- ← Pocket springs
- ← Reinforced cover: 11 cm
- ← Jacquard band
55% polypropylene, 45% polyester

Classic 200

FEELING	Contouring Soft BALANCED Firm
SUPPORT	Balanced FIRM Very Firm
HEIGHT	23 cm



POCKET SPRINGS

Perfectly adapted support that limits the impact of movements and guarantees ideal sleeping independence.



5-YEAR WARRANTY MATTRESS



FRENCH LINEN FROM NORMANDY

Both cool and aerated, this ecological plant fiber acts as an air conditioner for the body.

HYPOALLERGENIC FIBERS



EPEDA ADVICE

Regularly flipping over your bedding and rotating it from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.



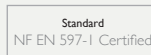
REVERSIBLE

2 reversible sides for guaranteed longevity.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranone)



MADE IN FRANCE

CORRESPONDING BED BASES

ESSENTIEL 14 (13 solid slats in size 160x200 cm - height 14 cm)

ESSENTIEL 18 (13 solid slats in size 160x200 cm - height 18 cm)



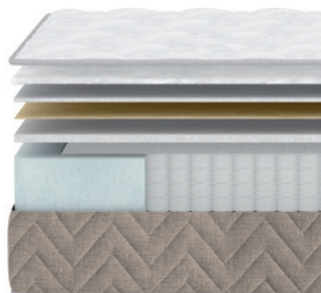
Epéda
HOTEL INDUSTRY



STRETCH TICKING soft and supple



METICULOUS Finishing



- ← **Stretch ticking with Epéda logo**
100% polyester
- ← **Hypoallergenic fibers 150 g/m²**
80% recycled polyester, 20% polyester
- ← **French linen from Normandy**
- ← **Pocket springs**
- ← **Reinforced cover: 11 cm**
- ← **Jacquard band**
55% polypropylene, 45% polyester

Classic 100

FEELING	Contouring Soft Balanced FIRM ▲
SUPPORT	Balanced FIRM Very Firm ▲
HEIGHT	21 cm



POCKET SPRINGS
Perfectly adapted support that limits the impact of movements and guarantees ideal sleeping independence.



5-YEAR WARRANTY MATTRESS



FRENCH LINEN FROM NORMANDY
Both cool and aerated, this ecological plant fiber acts as an air conditioner for the body.
HYPOALLERGENIC FIBERS

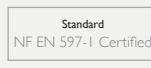


EPEDA ADVICE
Regularly rotating your bedding from the head of the bed to the foot ensures that the materials are well distributed and guarantees better durability over time as well as a healthier night's sleep.

EPEDA'S COMMITMENTS



Anti-dust mite treatment of plant origin (Geranicol)

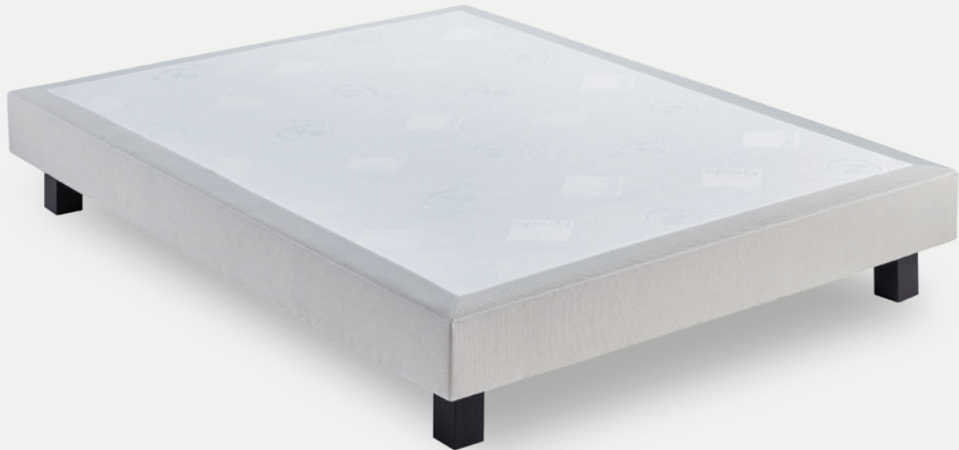


MADE IN FRANCE

CORRESPONDING BED BASES

ESSENTIEL 14 (13 solid slats in size 160x200 cm - height 14 cm)

ESSENTIEL 18 (13 solid slats in size 160x200 cm - height 18 cm)



ZOOM ON CENTRAL CANVAS



- ← Solid wood frame
- ← 2 options for attaching the legs
angled legs or legs set back by about 15 cm
- ← Central reinforcement
- ← 13 slats
in size 160 x 200 cm

PAREMENTÉ ESSENTIEL BED BASE

ESSENTIEL 14/ESSENTIEL 18

FIRM COMFORT

Available in 2 heights: 14 and 18 cm

Solid wood frame

13 slats in size 160x200 cm (slat width: 14 cm)

Double central reinforcement from 140 cm

2 options for attaching the legs: angled legs or legs set back by about 15 cm

Jacquard ticking*, 55% polypropylene, 45% polyester

Pairs with the mattresses in the CLASSIC collection



RECESSED LEGS

For a high end look.



5-YEAR WARRANTY

BED BASE



CENTRAL REINFORCEMENT

Robust (breakage rate of less than 1%).

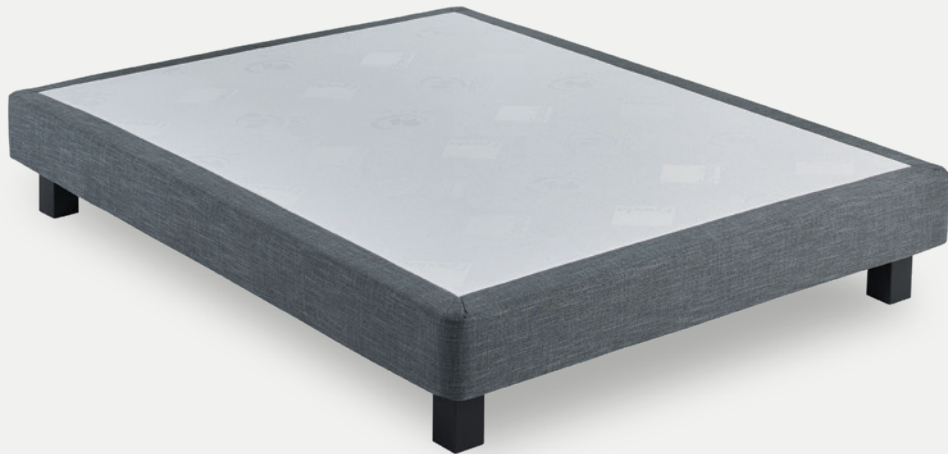
EPEDA'S COMMITMENTS

95% of our textile waste is recycled into insulating felt for our bed bases.



Standard
NF EN 597-1 Certified

MADE IN FRANCE



ZOOM ON CENTRAL CANVAS

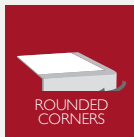


- ← Rounded corners
- ← Solid wood frame
- ← 2 options for attaching the legs
angled legs or legs set back by about 15 cm
- ← Central reinforcement
- ← 13 slats
in size 160 x 200 cm

PAREMENTÉ DÉCO BED BASE DÉCO 14 / DÉCO 18

FIRM COMFORT

Available in 2 heights: 14 and 18 cm
13 slats in size 160x200 cm (slat width: 14 cm)



ROUNDED CORNERS



**5-YEAR
WARRANTY**
BED BASE



RECESSED LEGS
For a high end look.



**CENTRAL
REINFORCEMENT**
Robust (breakage rate of less than 1%).

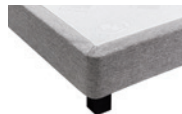
AVAILABLE IN 13 DECOR COLOURS:



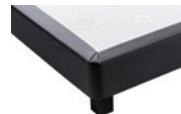
Natural Heather Grey
71% polypropylene, 29% polyester



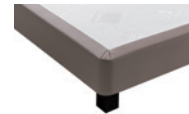
Charcoal Heather Grey
100% polyester



Silver Piqué
70% polyester 30% acrylic



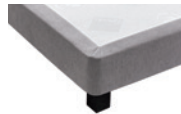
**Cocoa Coloured Imitation
Leather**
100% polyurethane



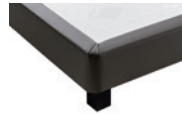
**Cappuccino Coloured
Imitation Leather**
100% polyurethane



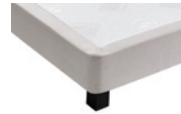
Green Velour
100% polyester



Ash Grey Chenille
93% polyester, 7% linen



**Khaki Coloured Imitation
Leather**
100% polyurethane



Linen Chenille
93% polyester, 7% linen



Heather Brown
70% polyester, 30% cotton



Tweed Taupe
100% polyester



Greige Piqué
90% polyester, 10%
polyamide



Heather Grey
70% polyester, 30% cotton

EPEDA'S COMMITMENTS

95% of our textile waste is recycled into insulating felt for our bed bases.



Standard
NF EN 597-1 Certified

MADE IN FRANCE

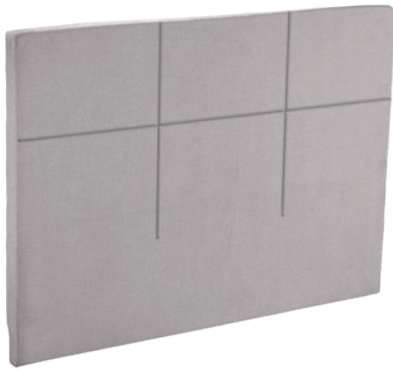
HEADBOARDS



PRESTIGE

Height 120 cm
Thickness 12 cm

Shown in Silver Piqué



CARRÉ CHIC

Height 120 cm
Thickness 6 cm

Shown in Greige Piqué



GALBE

Height 120 cm
Thickness 8 cm

Shown in Ash Grey Chenille

Widths: 160, 180, 200 cm

*Available in 13 Decor Colours
(like the Déco 14 / Déco 18 bed bases)*

LEGS



SQUARE, SILVER
15/20 cm



SQUARE, MAHOGANY
20 cm



CYLINDRICAL ROUNDED
SWIVEL, LIGHT VARNISH
15/20 cm



SQUARE, BLACK
15/20 cm



CYLINDRICAL ROUNDED
SWIVEL, GREY
15/20 cm



CYLINDRICAL, BLACK
15/20 cm



CENTRE SUPPORT LEG,
UNVARNISHED BEECH
14/19 cm



ROUNDED DECORA-
TIVE WENGE
15/20 cm



BLACK/LIGHT
CASTOR LEGS
15/20 cm



ROUND WENGE,
SPECIAL LEGS FOR BEDS
IN ACCESSIBLE ROOMS
6 cm

MADE IN FRANCE



The

ACCESSORIES COLLECTION,

PERFECTING THE ART OF SLEEP.

Epéda has designed its Hotel Collection down to the last detail and offers a complete range of high quality pillows, duvets, protectors, and mattress toppers. Predominately made in France, treatment-free, and Standard 100 certified by OEKO-TEX® (meaning that the products are harmless for human health), this collection meets the requirements of each sleeper. Whether on top or underneath, Epéda comfort is everywhere.

EPEDA'S COMMITMENTS



MADE IN FRANCE

A horizontal graphic consisting of three colored bars: blue on the left, white in the middle, and red on the right, representing the French flag.



MATTRESS PROTECTORS



100% COTTON MATTRESS PROTECTOR

Stretch jersey cover; suitable for thick
mattresses (up to 35 cm)
100% cotton fleece 220g/m²

ADVANTAGE:
Refreshing feel



WATERPROOF MATTRESS PROTECTOR

Cotton cover; suitable for thick mattresses
(up to 35 cm)
100% cotton fleece 200g/m²
with polyurethane film

ADVANTAGE:
Durable mattress protection



MATTRESS TOPPERS AND DUVETS



TRADITION DUVET

IDEAL FOR ROOM TEMPERATURES
BETWEEN 18 °C AND 21 °C

Filling: siliconised hollow fibers
(300 g/m²)

Cover: 100% percale cotton
80 threads/cm²

Dimensions:
160x220 cm
240x220 cm
260x240 cm
280x260 cm

ADVANTAGE:

Stands up to frequent washing



SWEET MATTRESS TOPPER

SOFT COMFORT

Thickness: 6 cm
SMOOTH AND GENTLE TO THE TOUCH
100% stretch polyester ticking
Polyurethane foam density 18 kg/m³
+ Hypoallergenic fibers 300 g/m²

EASY TO USE:

Finishing: elasticated support

CORRESPONDING MATTRESSES:

Classic 100/Classic 200/Classic 300



MADE IN FRANCE



Anti-dust mite
treatment of plant
origin (Geraniol)

MADE IN FRANCE

Standard
NF EN 597-1 Certified



GELFLEX PILLOW

FIRM COMFORT, SIDE SLEEPING

Filling: foam material
GELFLEX 44 kg/m³
Cover: 100% polyurethane stretch fabric
Dimensions: 60x40x10 cm

ADVANTAGE:
Perfect head support from retiring to rising time



ROMANCE PILLOW

FIRM COMFORT, MULTI-POSITION SLEEPING

Filling: 50% polyester fibers,
25% duck down, 25% duck feathers
Cover: 100% percale cotton
91 threads/cm²
Dimensions: 60x60 cm/50x70 cm

ADVANTAGE:
Natural comfort



MADE IN FRANCE



MADE IN FRANCE

PILLOWS



RIVIERA PILLOW

FIRM COMFORT, MULTI-POSITION
SLEEPING

Filling: siliconised hollow fibers
100% polyester
Cover: 100% cotton percale
91 threads/cm²
Dimensions: 65x65 cm/50x70 cm

ADVANTAGE:
Refreshing feel



TRADITION PILLOW

AVAILABLE IN FIRM OR SOFT COMFORT

Filling: siliconised hollow fibers
100% polyester
Cover: 100% percale cotton
80 threads/cm²
Dimensions: 65x65 cm/50x70 cm

ADVANTAGE:
Stands up to frequent washing without loss of
height or shrinkage according to Cofel Group
laboratory tests



MADE IN FRANCE



MADE IN FRANCE

OUR LEASING OPTIONS LEASE BEDS

+ RETURN ON INVESTMENT:

Pay less for your bed (cost/day) than for your hospitality products.

+ CONTROL OVER YOUR FINANCES:

A fixed monthly rental fee gives you complete visibility for the entire rental period (can be up to 70 months without cash outflow).

+ FLEXIBILITY:

Increase or decrease your monthly payments and also choose to upgrade your bed model.

+ PEACE OF MIND:

Improve guest satisfaction with high-quality beds that are replaced every 5 years.



Protect
your cash flow
and reduce expense
variability



Protect
your debt capacity



Diversify
your financing sources

OUR REFERRAL PROGRAMME



Now you can give your guests more of what they love with our Referral Programme.

Have your guests said they sleep well in your beds?

Now you can help them enjoy the same comfortable night's sleep in their own home.

REFERRAL PROGRAMME:

Our programme is fast, easy, and beneficial for you and your guests.

- COFEL handles everything in 3 steps!

Step 1: We give you an order form that matches the beds in your hotel.

Step 2: You give this order form to your guest. They return the completed form to you.

Step 3: We take 100% care of delivery and customer service.

- COFEL pays you!

You get a commission for every sale you make (talk with your Cofel contact for terms and conditions).

This is another way to extend the customer experience beyond a stay at your establishment!

OPTIONAL SERVICES

Deliveries to suit you

Our delivery service takes into account your time constraints (hours, etc.). If you wish, we can install your new beds and mattresses and remove the old ones.

Services are provided by logistics experts.

We only work with installation partners who are familiar with expected behaviours in the hotel industry. Customer feedback ensures they are always on top of their game.

Customer services

Our 10 customer service advisers are ready to respond to all your queries, quote requests, and orders.

Available Monday through Friday from 8.30 am until 6 pm

Tel.: +33 (0)9 69 39 04 25 - serviceclients.hotellerie@cofel.biz

Our German-speaking and English-speaking team is available for export-related queries

Tel.: +33 (0)9 69 39 40 27 - customerservice@cofel.biz

On-time delivery

We are committed to delivering products within 4 to 5 weeks of your order.

Satisfaction guaranteed

Every purchase of an Epéda mattress and/or bed base comes with a 5-year warranty.

SALES CONTACTS

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Tel.: +33 (0)6 07 45 65 73
daudeteau.ghislain@cofel.biz

Mirko Santi

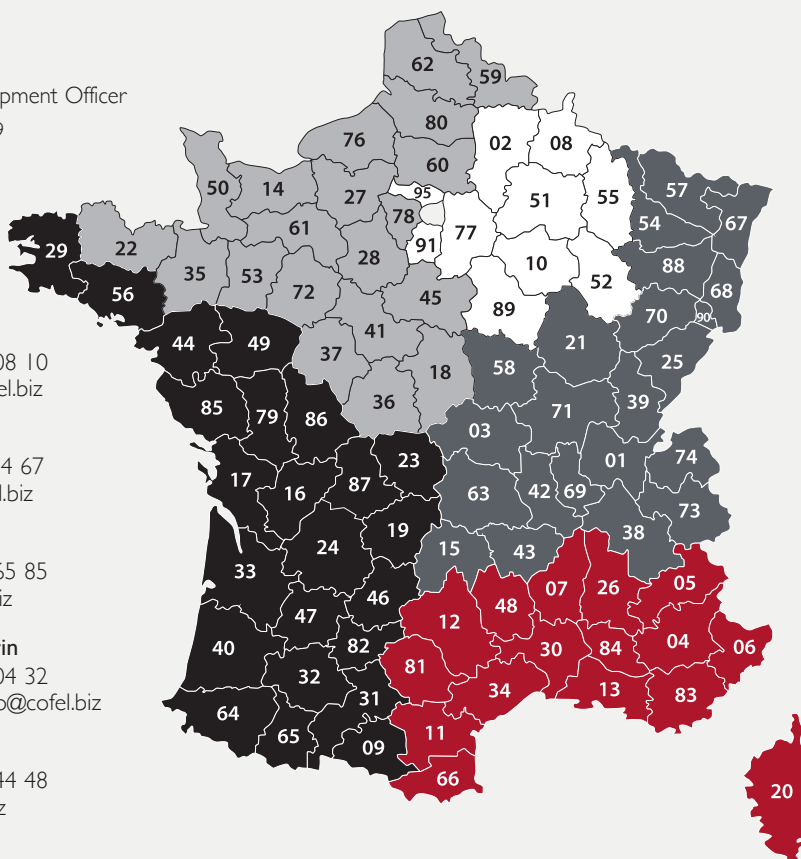
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santi.mirko@cofel.biz

Elise Bauer

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bauer.elise@cofel.biz

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bortot.olivier@cofel.biz
- Bruno Perrussel-Morin**
Tel.: +33 (0)6 07 84 04 32
perrussel-morin.bruno@cofel.biz
- Laura Salome**
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salome.laura@cofel.biz



National customer services
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serviceclients.hotellerie@cofel.biz

International customer hotline
Tel.: +33 (0)9 69 39 40 27
customers.service@cofel.biz



Epeda
HOTEL INDUSTRY

EPEDA
Brand of the COFEL Group

www.epeda.fr